Piezo Clamp BOTTOM

IMPORTANT NOTES:
1. Drawing scale is 2:1 (2x enlargement) (all dimensions given in inches)
2. Machine from 1/4" thick aluminum
3. Round recess around hole and cut from hole to edge are ON OPPOSITE SIDES of piece

φ 0.900 recess milled 0.002 deep around edge of φ 0.800 through-hole

slip fit for 0.91" dowel pin (#41 drill φ 0.096 THRU)

4-40 clearance hole (#32 drill φ 0.116 THRU)

Precise geometry of this recess is not critical